

V-630i HEAVY DUTY

Stick Welding
Power Source

Quick Specs

Industrial Applications

Construction
Process Piping
Maintenance
Shipbuilding

Power Voltage

3 Phase AC415V \pm 15%
50/60Hz

Input Current

35A/25kVA

Output Range

30-500A

Output Voltage

40V
Max. OCV: 67VDC

Duty Cycle

500A/70%
418A/100%

Weight

24.5KG

Dimensions

D570xH465xW255MM

Portable. Professional. Rugged. Affordable.

The inverter V-630i offers much more than you would expect from a welder this size. Weighing in at just under 24.5kg the Inverter V-630i is no lightweight contender. It packs the full punch of a heavyweight professional that you can take to the most demanding job sites. It can operate from a generator.

FEATURES

- **Arc Force** minimizes electrode sticking in the puddle without compromising arc stability or increased spatter.
- **Hot Start** boosts the current during starting to make striking an arc easier.
- **VRD mode** is a simple design that reduces the open-circuit voltage to 15 volts.
- **Thermal overload protection with indicator light** helps prevent machine damage if the duty cycle is exceeded or airflow is blocked.
- **Optional 4-pack & 6-pack racks** are available for multiple operator applications. These are commonly used in construction and shipyard applications

PROCESSES

Stick (SMAW)
DC TIG (GTAW)



INCLUDED

V-630i Machine Only Includes:

- V-630i

INPUT



OUTPUT



**Please note that the specification may vary within each country. Specifications are subjected to change without notice.*

AUSTCORP MANUFACTURING SDN. BHD.

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