

## Stick Welding Power Source

# Quick Specs

Light Industrial Applications Maintenance Repair Shipboard Installation Farm / Ranch Hobbyist

Power Voltage 1 Phase AC240V ±15% 50/60Hz Input Current 15A/3.6kVA Output Current 50-120A Max. OCV: 55VDC Output Voltage 24.8V Duty Cycle 25% Weight 1.25KG Dimensions D230×H230×W75MM

# Portable. Professional. Rugged. Affordable.

The inverter *HD-162s* offers much more than you would expect from a welder this size. Weighing in at just under 1.25kg the Inverter *HD-162s* is no lightweight contender. It packs the full punch of a heavyweight professional that you can take to the most demanding job sites. It can operate from a portable generator.

#### **FEATURES**

**PROCESSES** 

Stick (SMAW)

- Automatic Arc Force minimizes electrode sticking in the puddle without compromising arc stability or increased spatter.
- Automatic Hot Start boosts the current during starting to make striking an arc easier
- Thermal overload protection with indicator light helps prevent machine damage if the duty cycle is exceeded or airflow is blocked.
- Inverter-based, DC power source has a simple-to-use operator interface providing only the necessary controls in a compact machine.



#### INCLUDED

HD-162s Machine Only Includes:

- ➢ HD-162s
- 1.5M work cable and clamp.





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### **Welding Technology**