

# Plasma Cutting Power Source

Quick Specs Industrial Applications Maintenance Construction Prototyping Body Shops Fabrication HVAC Ductwork Power Voltage 3 Phase AC415V ±15%

Input Current 38.3A/27.5kVA Output Current 30-160A Max. OCV: 330VDC Output Voltage 96V

Duty Cycle 70%

Weight

33KG

Ci Ri

Dimensions D610×H575×W525MM

Cutting Capability Rated: 60MM Air Pressure Required 4-6.5 Bar

\*Please note that the specification may vary within each country. Specifications are subjected to change without notice.

#### **FEATURES**

- Postflow cooling circuit extends the life of the consumables and torch by cooling them with postflow air after the trigger is released (30s).
- Long Consumable Life New heavy duty electrode and nozzle design save you money in the long run.
- Thermal overload protection with indicator light helps prevent machine damage if the duty cycle is exceeded or airflow is blocked.

#### PROCESSES

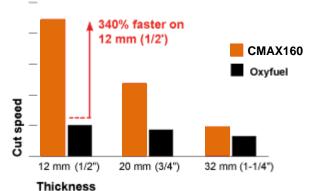
Air Plasma Cutting

## **Operating data**

Capacity	Thickness	Cut speed
	Handheld cut	
Recommended	40 mm	20 ipm (500 mm/min)
	50 mm	10 ipm (250 mm/min)
Severance	60 mm	5 ipm (125 mm/min.)
Pierce	22 mm	

\* Pierce rating for handheld use or with automatic torch height control.

## Relative cut performance on mild steel.



#### INCLUDED

## CMAX 160 Machine Only Includes:

- CMAX 160
  6M CB-150 PLASMA TORCH.
- 3M work cable and clamp.





output



Welding Technology